

TechKool FT 4000C Chlorinated Metalworking Fluid

DESCRIPTION:

TechKool FT 4000C is a heavy-duty chlorinated metalworking fluid for machining in a wide range of applications. The product has a balanced lubricity, EP, and biocide package for use in a variety of machining operations to produce good part finish and prolonged tool life. This product combines excellent rust protection with low foaming characteristics and long sump life. It was formulated to reject tramp oil that can cause smoking or misting and premature spoilage of coolant. The low viscosity reduces fluid drag out, providing improved operating costs. **TechKool FT 4000C** will stop sump odors, give you exceptionally long sump life and a clean, comfortable, safe work environment for machine operators.

TechKool FT 4000C is sulfur, triazine (formaldehyde releaser), dicyclohexylamine (DCHA) (secondary amine), and 1,2-Benzisothiazolin-3-one (BIT) free.

TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Slight haze/blue
pH diluted	9.2
Density	1.06 g/ml
RI Factor	x 2

FEATURES / BENEFITS:

- Metals: ferrous and non-ferrous metals, including high- or low-carbon steels, alloy steels, cast iron, nodular iron and gray iron, stainless steel, including automotive and aerospace grade aluminum alloys, titanium and exotic alloys
- Processes: Turning, Milling, Drilling, Tapping and Grinding
- Enhanced biological control
- In-process protection of machinery and parts
- Low operational cost
- Excellent corrosion protection
- Mild Odor

MIX / APPLICATION & USE:

Always add **TechKool FT4000C** concentrate to the water and stir until uniformly mixed. Use premixed coolant as makeup to maintain performance. The makeup selected should balance the water evaporation rate with the coolant carryout rate. A qualified Fortech representative will work with your team to help achieve the most beneficial charge and makeup concentrations for your operation.

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HEALTH & SAFETY:

TechKool FT4000C is available at our Brighton, Michigan facility in 5 gallon pails, 55 gallon drums, and 330 gallon totes.

Storage And Handling: See Safety Data Sheet Before Use. Use at room temperature. Store at temperatures between 45° - 90°F. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

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