


TechDraw FT403G Heavy-Duty Drawing Compound

Heavy Duty

DESCRIPTION:

TechDraw FT 403G is a heavy-duty drawing/fine blanking compound formulated to perform a wide range of operations. TechDraw FT 403G's unique formulation does not contain pigments and is easily removed with alkaline cleaners where clean surfaces are required in subsequent operations such as welding. Depending on the substrate and severity of the application TechDraw FT 403G can be used neat in severe operations such as extruding, or diluted 20:1 with water to form a stable emulsion for light stamping.

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TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Clear Amber Oil
Density (lbs/gal)	9.04
pH at 10%	9.9

FEATURES / BENEFITS:

- Heavy-duty
- Imparts in-process corrosion protection
- Can run on multiple substrates
- Pigment Free
- Non-Staining
- Easily Removed with alkaline cleaners

MIX / APPLICATION & USE:

Always add TechDraw FT 403G to water with agitation. Dilution range is from 5-20 parts water to 1 part TechDraw FT 403G. TechDraw FT 403G can be applied using spray, roll-coater, drip or brush applications. Your Fortech Customer Sales Representative will work with you on a proper dilution and mixing approach.

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HEALTH & SAFETY:

TechDraw FT 403G is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and pails.

Storage And Handling: See Safety Data Sheet Before Use. Use at room temperature. If frozen, allow to thaw completely prior to use. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

Last Updated: 5/8/2020