

TechDraw FT TB-10 Tube Bending Fluid

DESCRIPTION:

TechDraw FT TB-10 is a water-soluble heavy-duty tube bending lubricant developed for drawn over mandrel tube and pipe bending. The product has a balanced lubricity for use in a variety of tube bending operations by drastically reducing the coefficient of friction as it forms a high strength protective film on the applied metal surface; thus, producing good part finish and exceptional tool life. For extreme applications, **TechDraw FT TB-10** can be used neat, while also being able to dilute with water for milder applications. It can be applied by brush or pumped through the mandrel.

TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Opaque yellow fluid
Density (g/ml)	1.09-1.11
pH	9.5-11.5

FEATURES / BENEFITS:

- Provides excellent lubricating properties that protect parts and tooling
- Contains no chlorine, sulfur, oil or pigment
- Easily cleaned with mild detergents

MIX / APPLICATION & USE:

TechDraw FT TB-10 is ready-to-use neat, or can be diluted with water further down. TechDraw FT TB-10 can be applied using spray, drip or brush applications. Your Fortech Customer Sales Representative will work with you on a proper application set up.

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HEALTH & SAFETY:

TechDraw FT TB-10 is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and pails.

Storage And Handling: See Safety Data Sheet Before Use. Product be stored at temperatures between 45°F– 90°F. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

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