

TechDraw FT HF-09 Forming Fluid

DESCRIPTION:

TechDraw FT HF-09 is a metal forming fluid that is optimal for hydroforming and tube bending of ferrous and non-ferrous alloys. The product has a balanced lubricity for use in a variety of forming operations without promoting crack-corrosion because it forms a high strength protective film on the applied metal surface; thus, producing good part finish and exceptional tool life. The product is chlorine, sulfur, triazine (formaldehyde releaser), dicyclohexylamine (DCHA) (secondary amine) free.

TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Amber translucent liquid
Density	0.93@60°F
pH	9.26

FEATURES / BENEFITS:

- Provides excellent lubricating properties that protect parts and tooling
- Imparts excellent in-process corrosion protection
- Contains no chlorine, sulfur, oil or pigment
- Easily cleaned with mild detergents

MIX / APPLICATION & USE:

TechDraw FT HF-09 is pre-emulsified, ready-to-use. TechDraw FT HF-09 can be applied using spray, drip or brush applications. Your Fortech Customer Sales Representative will work with you on a proper application set up.

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HEALTH & SAFETY:

TechDraw FT HF-09 is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and pails.

Storage And Handling: See Safety Data Sheet Before Use. Product be stored at temperatures between 45°F– 90°F. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

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