


# TechDraw FT 925 CHP Fine Blanking Lubricant

Heavy Duty, Straight oil

## DESCRIPTION:

**TechDraw FT 925 CHP** is a heavy-duty, straight oil metal forming fluid formulated with hydrotreated heavy naphthenic base stock. The product has a balanced lubricity and EP for use in a variety of forming operations without promoting crack-corrosion because it forms a protective coating on the applied metal surface after processing. The lubricity and EP package includes a combination of ester and EP additive derived from chlorine, vegetable oil, active and inactive sulfur to produce good part finish and exceptional tool life. **TechDraw FT 925 CHP** reduces fluid drag out, providing improved operating costs. **TechDraw FT 925 CHP** has a low odor for ease of use and disposal and does not produce a sticky residue on parts.

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## TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Dark Amber Oil
Density (lbs/gal)	8.98
Viscosity (cSt at 40°C)	199
Copper Corrosion	4C

## FEATURES / BENEFITS:

- High lubricant film strength
- Extreme pressure properties
- Designed for heavy duty Fine Blanking operations
- Enhanced rust protection
- Easily cleaned with an alkaline cleaner
- Mild odor

## MIX / APPLICATION & USE:

TechDraw FT 925 CHP is a straight oil and is designed to be used neat. Applications typically consist of spray, roll-coated, brush or dip. Your application method must be designed to fulfill your desired lubricant film thickness. A Fortech Customer Representative will work with your team on a correct usage and application to serve your needs.

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## HEALTH & SAFETY:

**TechDraw FT 925 CHP** is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and pails.

Storage And Handling: See Safety Data Sheet Before Use. Use at room temperature. If frozen, allow to thaw completely prior to use. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

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