

# TechDraw FT 727 Non-Chlorinated Drawing Compound

Heavy Duty, Non Chlorinated

## DESCRIPTION:

**TechDraw FT 727** is a chlorine-free compound formulated to perform a wide range of drawing and stamping operations.

**TechDraw FT 727's** unique formulation does not contain chlorine and is easily removed with alkaline cleaners where clean surfaces are required in subsequent operations such as welding, coating, and plating. Depending on the substrate and severity of the part produced **TechDraw FT 727** can be used neat in severe operations such as extruding, or diluted 1:1 with water to form a stable emulsion for light stamping.

## TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	White Opaque Liquid
ph neat	8.60
Density ASTM D-1298	8.43 lb/gal
Specific Gravity @ 60F	1.011

## FEATURES / BENEFITS:

- OEM Automotive Body-in-White Approval
- Imparts In-Process Corrosion Protection
- Chlorine Free
- Non-Staining
- Easily Removed

## MIX / APPLICATION & USE:

Always add TechDraw FT 727 to water with agitation. Dilution range is from 1-9 parts water to 1 part TechDraw FT 727. TechDraw FT 727 can be applied using spray, roll coater, drip or brush applications. Your Fortech Customer Sales Representative will work with you on a proper dilution and mixing approach.

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## **HEALTH & SAFETY:**

**TechDraw FT 727** is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and 5 gallon pails.

**Storage And Handling:** See Safety Data Sheet Before Use. Use at room temperature. If frozen, allow to thaw completely prior to use. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

**Non-Warranty:** While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

**Last Updated: 3/14/2022**