


# TechDraw FT 925 RP Fine Blanking Lubricant

Heavy Duty, Straight oil

## DESCRIPTION:

**TechDraw FT 925 RP** is a heavy-duty petroleum-based metal forming lubricant. The highly compounded formulation provides superior performance on stainless steel, hastelloy, alloy steels, and high strength ferrous metals for both drawing and stamping operations. **TechDraw FT 925 RP** is designed for fine blanking as well as multi-stage forming, drawing and deep drawing.

**TechDraw FT 925 RP** exhibits enhanced rust preventative properties for more demanding environments.

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## TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	Dark Amber Oil
Density (lbs/gal)	8.92
Viscosity (cSt at 40°C)	180
Copper Corrosion	1B

## FEATURES / BENEFITS:

- High lubricant film strength
- Extreme pressure properties
- Designed for heavy duty Fine Blanking operations
- Enhanced rust protection
- Easily cleaned with an alkaline cleaner

## MIX / APPLICATION & USE:

TechDraw FT 925 RP is a straight oil and is designed to be used neat. Applications typically consist of spray, roll-coated, brush or dip. Your application method must be designed to fulfill your desired lubricant film thickness. A Fortech Customer Representative will work with your team on a correct usage and application to serve your needs.

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## **HEALTH & SAFETY:**

**TechDraw FT 925RP** is available at our Brighton, Michigan facility in 55-gallon drums, 330 gallon totes and pails.

Storage And Handling: See Safety Data Sheet Before Use. Use at room temperature. If frozen, allow to thaw completely prior to use. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

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